IN PURE FORM FOR MEDICAL, DIAGNOSTICS & PHARMA
COMPLETE SOLUTIONS
MADE IN CLEAN ROOMS
Since 1946 Riegler GmbH & Co. KG has been a high-performance system supplier for plastics processing and a development partner for plastic-based product solutions. Focusing on quality and innovation, Riegler has also internationally made its mark in the diagnostics, medical technology, pharmaceutics and packaging industries – with high-precision, customized components, assemblies and systems.

Our core competences include development, design, moldmaking, injection molding and extrusion blow molding and a wide range of assembly, finishing and logistics services. Most of production is carried through in class 7 clean rooms pursuant to ISO 14644-1. Highest, standardized quality and hygiene standards are assured using gapless, certified quality management according to ISO 13485, 9001, 15378 and ISO 50001. Presently, more than 300 employees work at three sites in Mühlthal and Ober-Ramstadt – on a total area of around 55,000 square meters.

Riegler – a Wirthwein-Group company
Since 2005, Riegler GmbH & Co. KG has been a subsidiary of the internationally active, family-run Wirthwein Group. With 22 companies in Europe, Asia and the USA the Wirthwein-Group is always in close proximity to its customers. More than 3,650 employees work in the business areas of automotive, railway, electrical industry, home appliances, medical technology and interior design.
EXCHANGE OF EXPERIENCE ACROSS THE WIRTHWEIN-GROUP:

70 YEARS

OF PASSION FOR PLASTICS PROCESSING
It is a key element of our daily work to satisfy customer needs to optimize specific needs in medical technology. Together with our customers and partners we rise to the challenges every day and face up to the responsibility for the health of millions of patients around the world.

Our products in combination with the services, experience and ideas of our highly qualified employees help us to cope with these requirements. By continuously optimizing work processes, quality and efficiency, we have developed ourselves into an innovative quality leader and a dynamic market leader in plastics processing.
By combining state-of-the-art injection molding and extrusion blow molding with our skills in toolmaking and assembly, we ensure efficiency and effectiveness in the production of complex plastic components. Integrated in a closed process at three sites we process more than 300 thermoplastics on a total of 100 injection molding machines and 15 extrusion blow molding machines. We offer all process steps from a single source, from prototyping to series production. With a great wealth of experience in clean room production we produce system solutions and assemblies under standardized and controlled conditions.

We assemble and print customized products which we control 100% online with various testing technologies in a fully automated process on twenty state-of-the-art assembly machines.
WE PRODUCE

1 BILLION

OF PLASTIC SYSTEMS EVERY YEAR
MORE THAN

3,700 m²

OF CLEAN ROOM AREA
High-performance plastics for special challenges

The requirements to medical plastic systems and assemblies are becoming increasingly complex. Trends towards ever smaller molded parts and new material solutions, such as glass replacement by plastics, require a basic understanding of market demands and a consequent implementation of quality standards along the entire value chain. As a system supplier for plastics processing in the medical technology industry we bundle all competences from development and design to clean room production, assembly, packaging and sterilization. Logistics services round off our portfolio as a full service supplier.
OUR COMMITMENT TO QUALITY:

100% FOR THE RIGHT DIAGNOSIS
Innovative diagnostic products ensure that patients around the world are given the right diagnosis concerning their individual health data which helps to increase their quality of life. The latest trends and developments in the fields of point-of-care diagnosis systems, microfluidics and increasingly smaller disposables require great experience and know-how along the entire manufacturing process. As a competent partner we design and manufacture components in the fields of blood, laboratory, PCR and point-of-care diagnosis systems under controlled clean room conditions.

An accurate diagnosis saves lives – our drive for the benefit of patients
MULTI-CAVITY TOOLS
OF UP TO
96
CAVITIES
Health is the main subject of our daily work. An ever increasing complexity but also the safe handling of drugs impose increasingly higher functional and purity requirements on packaging material and device. Trends, such as single-use products, glass replacement or patient compliance require individual system concepts. Our know-how and knowledge have made us a reliable full service supplier in pharmaceutical injection molding and extrusion blow molding.
MACHINES MANUFACTURE ACCORDING TO YOUR IDEAS
Customized packaging solutions made of plastics

In several hundreds of projects and more than 70 years of company history we have mass-produced several billions of packaging solutions, closures as well as application and mixing systems made of plastics.
We offer premium quality and economical solutions made of plastics for a wide range of use in the diagnostics, medical technology, cosmetics, pharmaceutical and food industries. By combining injection molding and extrusion blow molding technologies and by applying numerous assembly techniques we find functional packaging solutions to design concepts.
UNCOMPROMISING QUALITY

FOR SPECIFIC REQUIREMENTS

Approvals, certifications and testing

Reliable, safe products and innovative developments are the result of consistent quality orientation. Ensuring and optimizing it along the entire process chain is a key element of the Riegler quality management. Based on a certified, integrated management system, we meet our customers’ requirements, the regulatory requirements for our clean room processes and the requirements for a sustainable, resource-friendly production.

- ISO 13485, 9001, 15378, 50001
- Class 7 clean room production pursuant to ISO 14644-1
- GMP requirements (Good Manufacturing Practice)
- We also take into account elements from the regulations and standards 21 CFR 820 Quality System Relations (Medical Devices), ISO 14001 and IATF 16949.
Since 1946 your reliable development partner and system supplier

- Uncompromising quality
- Globally active family enterprise
- Additive manufacturing and prototype development
- Production capacities for several million parts every year
- Clean room production (ISO class 7): several clean rooms
- Certifications: ISO 13485, 9001, 15378, 50001
- In-house tool construction & maintenance: flexible, fast and high availability
- Injection molding, extrusion blow molding, assembly, packaging and sterilization: All in one by Riegler
YOUR PROJECT WITH RIEGLER

Do you wish to make an inquiry or would you like to talk to a competent contact person with industry experience for specific projects? Then please get in touch with us. We will gladly advise you.

Please make use of the contact form on our website, write us an e-mail or just call us.

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